



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-042
Job Sheet 191434



Part No: D4728-042

Job Qty: 4 pcs

Part Name: RH Cabin Speaker #1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 3/20/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	4 pcs		3/20/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	MAR 19 2019
120	Packaging 2-1 - Receive - B4B	4 pcs		3/20/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B	MAR 19 2019

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S163713



Part: D4728-042

Job No: 191434

Serial No/Batch: S163713

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/19/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
130	QC 6	4 pcs	3/20/19	0.00 0.00	QC 6 - 42
				QC 6 - 9	DAS
				QC 6 - 68	MAR 19 2019 68
				QC 6 - 61	9-89
140	Packaging 3-1 - Stock - B4B	4 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
150	QC 21 - SA	4 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	9-89 MAR 21 2019

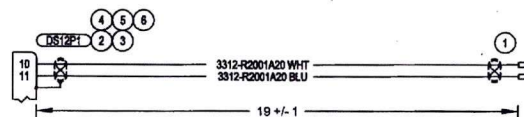
Part Op 110 - Issue P/O to Eagle : 42767 Manufacture as per dwg Certificate of conformity required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity
 130 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products
 140 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____
 150 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

CZ MAR 18 2019 xy

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4728-042P	RH Cabin Speaker #1	4 pcs (1 ea)	110-Purchasing	S163712
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4728-042P	4	0	0
Part Specifications				
Specifications could not be found.				

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LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	640911-1	TERMINAL
	1	2	M24308/4-2Z	CONNECTOR
A/R (2)		3	M39029/64-369	CONTACTS
	1	4	M85049/48-2-2F	BACKSHELL
	2	5	M24308/26-1F	JACKSCREW KIT
	1	6	MS25036-148	TERMINAL



D4728-042 RH SPEAKER #1 HARNESS ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
2. ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTGT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
3. ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
4. IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
5. KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
6. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
7. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/SOCKETS OR PLASTIC GROMMET SEALING PLUGS.
10. A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
11. UNITS: INCHES UNLESS OTHERWISE NOTED.
12. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

RELEASED
2014-01-22
MP

DESIGN	<i>Ma</i>	DART AEROSPACE LTD	
DRAWN	<i>Ma</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ES</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>Lj</i>	D4728	SHEET 2 OF 15
APPROVED		TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO042767

PO Date: 3/1/19

Due Date: 3/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191434	D4728-042P		RH Cabin Speaker #1 receive pcs AS PER DWG D4728 REV. D w/o 191434	Firmed	-	3/22/19	4 pcs	0 pcs	4 pcs	\$81.00/pcs	\$324.00
				w/o 192120	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
Sub Total:								10	0	10		\$810.00
2	191436	D4728-043P		LH Cabin Speaker #2 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	10 pcs	0 pcs	10 pcs	\$109.00/pcs	\$1,090.00
3	191435	D4728-055P		Cabin Lights #3 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	8 pcs	0 pcs	8 pcs	\$84.00/pcs	\$672.00
Grand Total:												\$2,572.00

ca



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-000920

Shipment Date: March 14, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Ship Via: FEDEX GROUND

Waybill: 774709007013

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P	RH CABIN SPEAKER #1	Shipping Area	4 Each	774709007013	LT-19-002329.1
Type of sale: Outright					

Customer PO number: PO042767

Sales Order Number: SO19-00371.004

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace Ltd.
Customer Order #: PO042767
Shipped To: 1270 Aberdeen Street
Hawkesbury ON
K6A 1K7

Release Note Reference #: MO56521.1
Purchase Order #: PO042767
Work Order / MO #: MO56521

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-19-002329	N/A	N/A	4
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

DAS
68
9-89

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative

Mar 14, 2009
Date